

# LNPTM VERTONTM COMPOUND PX91200

PDX-P-91200

## DESCRIPTION

LNP VERTON PX91200 is a compound based on Polyamide 6 (Nylon 6) resin containing 35% long glass fiber and proprietary lubricants. Added features include High Impact, Structural and Wear resistant.

GENERAL INFORMATION	
Features	Wear resistant, High stiffness/Strength
Fillers	Glass Fiber, Proprietary Filler
Polymer Types	Polyamide 6 (Nylon 6)
Processing Techniques	Injection Molding

INDUSTRY	SUB INDUSTRY
Automotive	Automotive Exteriors
Building and Construction	Building Component
Consumer	Sport/Leisure, Home Appliances, Commercial Appliance
Industrial	Industrial General

## TYPICAL PROPERTY VALUES

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL <sup>(1)</sup>			
Tensile Stress, break	181	MPa	ISO 527
Tensile Strain, break	2	%	ISO 527
Tensile Modulus, 1 mm/min	12100	MPa	ISO 527
Flexural Stress	250	MPa	ISO 178
Flexural Modulus	10290	MPa	ISO 178
IMPACT <sup>(1)</sup>			
Izod Impact, unnotched 80*10*4 +23°C	68	kJ/m <sup>2</sup>	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	25	kJ/m <sup>2</sup>	ISO 180/1A
THERMAL <sup>(1)</sup>			
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	225	°C	ISO 75/Bf
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	222	°C	ISO 75/Af
PHYSICAL <sup>(1)</sup>			
Density	1.49	g/cm <sup>3</sup>	ISO 1183
INJECTION MOLDING <sup>(2)</sup>			
Drying Temperature	80	°C	
Drying Time	4	Hrs	
Maximum Moisture Content	0.15 – 0.25	%	
Melt Temperature	265 – 275	°C	
Front - Zone 3 Temperature	275 – 290	°C	
Middle - Zone 2 Temperature	265 – 275	°C	



PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
Rear - Zone 1 Temperature	250 – 260	°C	
Mold Temperature	80 – 95	°C	
Back Pressure	0.3 – 0.7	MPa	
Screw Speed	30 – 60	rpm	